

# MULLEN CIRCLE BRAND

## CUTTING OIL *#1800 Series*

**Mullen  
Circle Brand  
Blended Products:**

*Cutting Oils  
Circle Cut #729  
Soluble Oils  
Synthetic Coolants*

*Semi-Synthetic Coolants  
Rust Preventives  
Cleaners  
Grease*

*Hydraulic Oil  
Compressor Oil  
Gear Oil  
Way Oil*

*Spindle Oil  
Machine Oil  
Synthetic Oil*

*Made In U.S.A.*



**Mullen Circle Brand, Inc.**  
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### *Highly Sulfurized Cutting Oils*

**#1800 Cutting Oils** are extremely heavy duty neat cutting oils utilizing high percentages of traditional sulfur and/or chlorine. Applications include broaching, tapping, precision threading as well as light to moderate forming operations.

**#1800 Cutting Oils** are available in different viscosities to meet a variety of customer's needs. When selecting the proper viscosity, it is worth noting the higher viscosity oils lubricate a bit better and mist a little less, but lower viscosity oils experience less oil dragout on the parts.

**#1868 Cutting Oil** contains three types of sulfur to lubricate the full range of applications and severity. **#1869 Cutting Oil** gets an added lubricity boost from the presence of chlorine. This is especially helpful if the oil will be used in forming operations as well as machining.

Most Popular -> #1868-20 Cutting Oil

More ==>

**...Providing Solutions To Industry Since 1912...**



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### #1800 CUTTING OILS

	#1868	#1869
<b>Product #s</b>		
200 SUS @ 100 F	#1868-20	#1869-20
250 SUS @ 100 F	#1868-25	#1869-25
300 SUS @ 100 F	#1868-30	#1869-30
<b>Color</b>	Black	Black
<b>Odor</b>	Sulfur	Sulfur
<b>Flash Point, F</b>	400	400
<b>Pounds/Gallon</b>	7.3	7.3
<b>Sulfur, Active</b>	X	X
<b>Sulfur, Inactive</b>	X	X
<b>Chlorine</b>	—	X
<b>Fat</b>	X	X

**Mullen Circle Brand** strives to help our customers manage their lubricant inventory efficiently. We see it to be our responsibility to help with potential purchasing efficiencies, product consolidation opportunities, material handling options and assist with the regulatory burden.

To this end, **Mullen Circle Brand** now offers nonhazardous waste pickup services to our customers. Ask your salesperson for more information on this or any other **Mullen Circle Brand** product or service.

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**Cutting Fluids \* Industrial Lubricants \* Greases \* Cleaners**

The Information Given Herein Is Believed To Be Reliable, But No Guarantee Is Made Nor Liability Assumed.