

# MULLEN CIRCLE BRAND

## STAMPING/DRAWING *Circle Draw #729*

**Mullen  
Circle Brand  
Blended Products:**

*Cutting Oils  
Circle Cut #729  
Soluble Oils  
Synthetic Coolants*

*Semi-Synthetic Coolants  
Rust Preventives  
Cleaners  
Grease*

*Hydraulic Oil  
Compressor Oil  
Gear Oil  
Way Oil*

*Spindle Oil  
Machine Oil  
Synthetic Oil*

*Made In U.S.A.*



**Mullen Circle Brand, Inc.**  
3514 West Touhy Ave  
Skokie, IL 60076  
847/676-1880  
Fax: 847/676-3748  
[Solutions@MullenOil.com](mailto:Solutions@MullenOil.com)



### *Heaviest Duty—No Sulfur Or Chlorine*

**Circle Draw #729** products are suitable for most forming, stamping and blanking operations, including deep draws to 11" and fine blanking to 9 mm.

**Circle Draw #729** is sulfur and chlorine free, making it a very clean product to use. It is nonstaining and will provide better in process rust protection than traditional oils.

**Circle Draw #729** is readily removed from formed parts with mild alkaline cleaners. Unlike chlorinated oils, Circle Draw #729 floats on water, so it can be easily skimmed.

**Circle Draw #729** is available in several different viscosities to meet a variety of requirements.

Most Popular Product -> Circle Draw #729-60

*More ==>*

**...Providing Solutions To Industry Since 1912...**



## Mullen Circle Brand, Inc.

3514 W. Touhy Avenue  
Skokie, IL 60076

Phone 847/676-1880

Fax 847/676-3748

Solutions@MullenOil.com

### CIRCLE DRAW #729

	#729-20	#729-40	#729-60	#729-100	#729-150
<b>Viscosity, SUS @ 100 F</b>	200	400	600	1000	1500
<b>Color</b>	Amber	Amber	Amber	Amber	Amber
<b>Odor</b>	Mild	Mild	Mild	Mild	Mild
<b>Flash Point, F</b>	400	400	400	400	400
<b>Pounds/Gallon</b>	7.4	7.6	7.7	7.7	7.7
<b>Sulfur</b>	No	No	No	No	No
<b>Chlorine</b>	No	No	No	No	No
<b>Fat</b>	Yes	Yes	Yes	Yes	Yes
<b>Phosphorous</b>	Yes	Yes	Yes	Yes	Yes

**Mullen Circle Brand** strives to help our customers manage their lubricant inventory efficiently. We see it to be our responsibility to help with potential purchasing efficiencies, product consolidation opportunities, material handling options and assist with the regulatory burden.

To this end, **Mullen Circle Brand** now offers nonhazardous waste pickup services to our customers. Ask your salesperson for more information on this or any other **Mullen Circle Brand** product or service.

***...Providing Solutions To Industry Since 1912...***

**Cutting Fluids \* Industrial Lubricants \* Greases \* Cleaners**

The Information Given Herein Is Believed To Be Reliable, But No Guarantee Is Made Nor Liability Assumed.